

# Kitemark™ Certificate

This is to certify that:

Fast Frame (Europe) Ltd  
Amber Drive  
Langley Mill  
Nottingham  
NG16 4BE  
United Kingdom

Holds Certificate Number:

KM 75360

In respect of:

**BS 7412**  
**Plastics windows made from PVC-U extruded hollow profiles**

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.

For and on behalf of BSI:

Gary Fenton, Global Product Certification Director

First Issued: 18/04/2016

Latest Issue: 18/04/2016



003

# Kitemark™ Certificate

No. KM 75360

## **BS 7412:2007 - Plastics windows made from unplasticized polyvinyl chloride (PVC-U) extruded hollow profiles.**

This Certificate covers the fabrication of windows from the range of profiles and components supplied by Deceuninck Limited under Certificate Number KM 25857.

<b>System(s):</b>	<b>Traditional 2500 PVC-U Window System</b>
<b>Fabrication and Installation:</b>	Fabricated and installed in accordance with the latest issue of the following Deceuninck Limited controlled Technical manual: Traditional 2500 Technical File
<b>System description:</b>	The windows are double or triple glazed, internally beaded only, multipoint locking only, with welded transoms/mullions, tee joints only
<b>Ventilation:</b>	None
<b>Window Types:</b>	Casement windows Tilt/turn windows Fixed windows Multilight windows comprising opening light(s) and/or fixed light(s)

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To check its validity telephone +44 (0) 845 080 9000. An electronic certificate can be authenticated [online](#).

BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.  
A member of BSI Group of Companies.

# Kitemark™ Certificate

No. KM 75360

## Size Limitations and Performance Characteristics

### Traditional 2500 PVC-U Window System

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009
Sash dimensions for windows with approved sash profiles:								
Projecting top hung Reinforced*	1200	1200	-	-	3	E1050	A5	2000
Projecting side hung Reinforced *	700	1400	-	-	4	7A	A5	2000
Projecting side hung Defender Plus hinge, reinforced*	900	1400	-	-	4	7A	A5	2000
Tilt/turn steel reinforced sash	1500	1500	-	-	4	8A	A5	2000
Overall dimensions for windows with approved outer frame profiles:								
Fixed	3000	3000	8000	-	3	9A	A5	2000
Overall dimensions for approved outerframes & transom/mullion profiles:								
Multilight – steel transom/mullion reinforcement	2400	2400	7600	1400	4	9A	A5	2000

\* unless otherwise stated reinforcement can be either TCI, aluminium or steel.

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# Kitemark™ Certificate

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## **BS 7412:2007 - Plastics windows made from unplasticized polyvinyl chloride (PVC-U) extruded hollow profiles.**

This Certificate covers the fabrication of windows from the range of profiles and components supplied by Deceuninck Limited under Certificate Number KM 25857.

<b>System(s):</b>	<b>Heritage 2800 PVC-U Window System</b>
<b>Fabrication and Installation:</b>	Fabricated and installed in accordance with the latest issue(s) of the following Deceuninck Limited controlled manual(s): Heritage 2800 Technical File
<b>System description:</b>	The windows are double or triple glazed, internally beaded, multipoint locking only, with welded transoms/mullions, tee joints only
<b>Ventilation:</b>	None
<b>Window Types:</b>	Casement windows Tilt/turn windows Fixed windows Multilight windows comprising opening light(s) and/or fixed light(s)

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## Size Limitations and Performance Characteristics

### Heritage 2800 Series PVC-U Window System

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009
Sash dimensions for windows with approved sash profiles:								
Projecting top hung Reinforced *	1200	1200	-	-	3	E1050	A5	2000
Projecting side hung Reinforced*	700	1400	-	-	4	7A	A5	2000
Projecting side hung Defender Plus hinge, reinforced*	900	1400	-	-	4	7A	A5	2000
Tilt/turn Steel reinforced sash	1500	1500	-	-	4	8A	A5	2000
Overall dimensions for windows with approved outer frame profiles:								
Fixed	3000	3000	8000	-	3	9A	A5	2000
Overall dimensions for approved outerframes & transom/mullion profiles:								
Multilights steel transom/mullion reinforcement	2400	2400	7600	1400	4	9A	A5	2000

\* unless otherwise stated reinforcement can be either TCI, aluminium or steel.

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## **BS 7412:2007 - Plastics windows made from unplasticized polyvinyl chloride (PVC-U) extruded hollow profiles.**

This Certificate covers the fabrication of windows from the range of profiles and components supplied by Deceuninck Limited under Certificate Number KM 25857.

<b>System(s):</b>	<b>Contemporary 3000/5000 PVC-U Window System</b>
<b>Fabrication and Installation:</b>	Fabricated and installed in accordance with the latest issue(s) of the following Deceuninck Limited controlled manual(s): Contemporary 3000 Technical File
<b>System description:</b>	The windows are double or triple glazed, internally beaded, multipoint locking only, with welded transoms/mullions, tee joints only
<b>Ventilation:</b>	None
<b>Window Types:</b>	Casement windows Tilt/turn windows Fixed windows Multilight windows comprising opening light(s) and/or fixed light(s)

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# Kitemark™ Certificate

No. KM 75360

## Size Limitations and Performance Characteristics Contemporary 3000/5000 PVC-U Window System

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009
Sash dimensions for windows with approved sash profiles:								
Projecting top hung Reinforced *	1200	1200	-	-	3	E1050	A5	2000
Projecting side hung Reinforced*	700	1400	-	-	4	7A	A5	2000
Projecting side hung Defender Plus hinge, reinforced*	900	1400	-	-	4	7A	A5	2000
Tilt/turn steel reinforced sash	1500	1500	-	-	4	8A	A4	2000
Overall dimensions for windows with approved outer frame profiles:								
Fixed	3000	3000	8000	-	3	9A	A5	2000
Overall dimensions for approved outerframes & transom/mullion profiles:								
Multilight – steel transom/mullion reinforcement	2400	2400	7600	1400	4	9A	A5	2000

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